

**Step 1: Match Pipe & SDR**

**BE SURE TO MATCH PIPE SIZE & SDR\***

Pipe, Fittings, and Chamfer Tool must be the same!

**\*\*“SDR” stands for “Standard Dimension Ratio”. It is a designation of a pipe’s pressure rating. SDR is the ratio of Pipe Diameter to Wall Thickness.**

**Step 2: Chamfer Inside of Pipe**

**BEFORE**  
SQUARE-CUT

**AFTER**  
CHAMFERED

**CHAMFER INSIDE**

The “coupon” is the piece of yellow poly that is shaved off during the act of chamfering.

**Follow the arrows** printed on the label. Only 3-5 turns necessary for a good chamfer!

**Test your chamfer** by pushing the pipe over the test gauge. If the pipe is chamfered properly, it should fit over the test gauge with minimum effort.

**Step 3: Mark Stab Depth**

**MARK THE STAB DEPTH!**

1. Line up the end of the yellow pipe with the hub of the fitting.
2. Mark a line on the pipe to approximate the end of the fitting.
3. **Goal:** The reason to mark the stab depth is to ensure that the pipe is sealed by **both** o-rings!

**Step 4: Stab & Check**

**STAB PIPE INTO FITTING**

Stab the pipe completely into the fitting, so that the “stab marker” is within 1/8” from the entrance of the fitting.

Once the pipe has been stabbed, it **cannot** be removed.

**LOOK FOR THE “C”**

You must use a **Continental Chamfer Tool** on a **Continental Fitting!**

