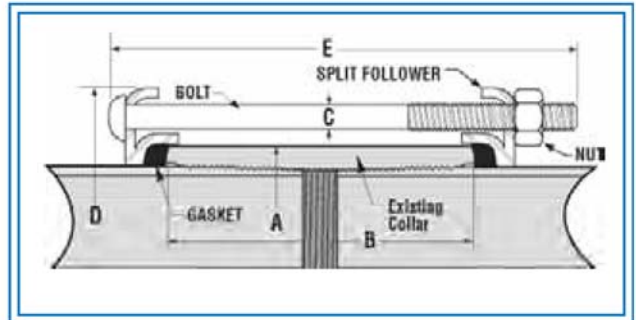


Style 4 & 41 Collar Clamps



Dresser Style 4 and Style 41 Clamps quickly and inexpensively stop leaks through threaded screw collars (threaded couplings), solvent weld couplings (collars) and stab-type PVC joints. Repairs are permanent and normally made without interrupting service or dismantling the line. Style 4 clamps consists of two malleable split follower rings with interlocking ends on each section, two resilient split Dresser gaskets, and bolts as required for pipe sizes up to 4".

Style 41 consists of the same parts except the split follower rings are steel and are connected by steel lock links.



Materials of Construction
Followers: AISI C1012 or ASME SA36
Bolts & Nuts: Alloy to AWWA C 111/ANSI A21.11
Gasket: Grade 27 BUNA S
Coating: Fusion-Bonded Epoxy

Style 4 (Malleable)

Specifications for Sizes 3/4" thru 4"

| Nominal Size Steel (ID) | Outside Diameter (OD) | COLLAR DIMENSIONS | | BOLTS Number Diam. & Length (C & D) | CLAMP DIMENSIONS | | GASKET Section Dimensions (E & F) | Approx. Shipping Weight (Lbs) |
|-------------------------|-----------------------|----------------------|--------------------|--|----------------------|--------------------|-----------------------------------|-------------------------------|
| | | Overall Diameter (A) | Overall Length (B) | | Overall Diameter (G) | Overall Length (H) | | |
| 3/4 | 1.050 | 1.316 | 2.125 | 4- 3/8 x 5-1/4 | 3-13/16 | 5-1/2 | 3/16 X 5/16 | 3 |
| 1 | 1.315 | 1.575 | 2.375 | 4- 3/8 x 5-1/4 | 4-1/2 | 5- 1/2 | 3/16 X 5/16 | 3 |
| 1-1/4 | 1.660 | 2.054 | 2.875 | 4- 3/8 x 5-1/4 | 4-1/4 | 5-1/2 | 3/16 X 5/16 | 3 |
| 1-1/2 | 1.900 | 2.294 | 2.875 | 4- 3/8 x 5-1/4 | 4-7/16 | 5-1/2 | 7/32 X 5/16 | 3 |
| 2 | 2.375 | 2.841 | 3.625 | 4- 5/8 x 6-1/2 | 6-5/16 | 7 | 9/32 X 5/8 | 8 |
| 2-1/2 | 2.875 | 3.389 | 4.125 | 4- 5/8 x 7-1/2 | 7-5/16 | 8 | 11/32 X 5/8 | 10 |
| 3 | 3.500 | 4.014 | 4.125 | 4- 5/8 x 7-1/2 | 7-1/2 | 8 | 11/32 X 3/4 | 9 |
| 4-1/4 CAS | 4.500 | 5.021 | 3.625 | 4- 5/8 x 6-1/2 | 8-1/2 | 7 | 23/64 X 3/4 | 11 |
| 4 | 4.500 | 5.233 | 4.625 | 4- 5/8 x 7-1/2 | 8-1/2 | 8 | 23/64 X 3/4 | 11 |

Style 41 (Steel)

Specifications for Sizes 6" thru 12"

| Nominal Size Steel (ID) | Outside Diameter (OD) | COLLAR DIMENSIONS | | BOLTS Number Diam. & Length (C & D) | CLAMP DIMENSIONS | | GASKET Section Dimensions (E & F) | Approx. Shipping Weight (Lbs) |
|-------------------------|-----------------------|----------------------|--------------------|--|----------------------|--------------------|-----------------------------------|-------------------------------|
| | | Overall Diameter (A) | Overall Length (B) | | Overall Diameter (G) | Overall Length (H) | | |
| 6 | 6.625 | 7.482 | 5.125 | 6 - 5/8 x 8-1/2 | 10-3/4 | 9-1/2 | 7/16 X 3/4 | 23 |
| 8 | 8.625 | 9.596 | 6.125 | 6 - 5/8 x 9-1/2 | 12-7/8 | 10-1/2 | 1/2 X 3/4 | 28 |
| 10 | 10.750 | 11.958 | 6.625 | 8 - 5/8 x 10 | 15-3/8 | 11 | 5/8 X 23/32 | 44 |
| 12 | 12.750 | 13.958 | 6.625 | 8 - 5/8 x 10 | 17-3/8 | 11 | 5/8 X 23/32 | 50 |